

Table spot welder **MYSLOT-IV** series

NK-21HE810-M-KG-EZ

HIGH SPEED
SPOT WELDING TECHNOLOGY
Patent: 5199493 5220931 5491560
4487178

JMA
JIM'S MACHINES & ACCESSORIES



Features

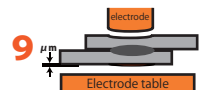
1. Beautiful and durable

No burn, no distortion



2. Minimize protrusions and dents

Eliminate grinder finishing and keep the work environment clean.



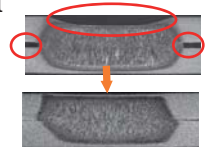
3. Suitable for coated materials

By highly-efficient heat generation



4. Eliminate "sheet separation"

Keep the product as flat as possible

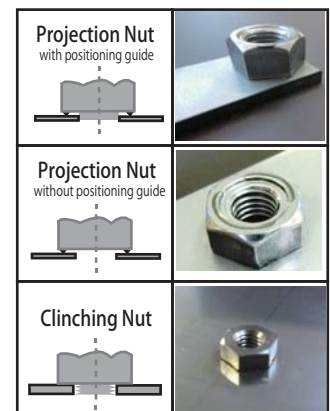
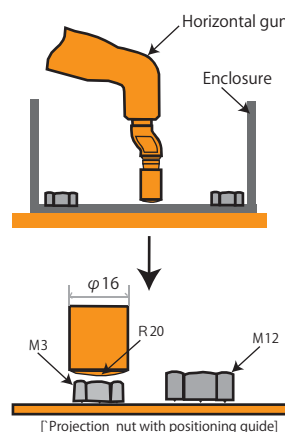


5. **EasySetting** selects the optimum parameters.

By entering the "material type" and "thickness".



6. Easy to weld nuts



Specifications [NK-21HE810-M-KG-EZ]

- Rated Capacity : 40 k VA Ac380~480V 3φ 50/60Hz
- Gun type : Horizontal
- Maximum current : **12000A**
- Electrode force : **2.5 k N**
- Hgun length : 320mm
- Duty cycle : 7%
- Table size : t 15×800×1000mm
- Cooling water : 8.5L/min or more
- Electrode tip : φ 13 or φ 16 (taper 1/10)
- Machine size : W1000×D1705×H2460mm
- Weight : 1200kg

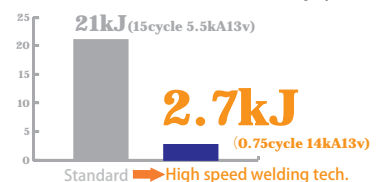
Reference of welding capacity : Mild steel (2.3×2.3mm)
Stainless (2.5×2.5mm) Galvannealed steel (2.3×2.3mm)
Galvanized steel (2.3×2.3mm)

*Above mentioned materials are slightly different by manufacturer, or by country in the process of production. Koyo giken inc. warrants the performance of our product MYSLOT, not warrants those materials and their thickness.

7. Electric power consumption becomes 1/7

Heat time completes in 0.75 cycle

(internal company data)



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